

Contents

About the Author	5
Introduction.....	7
Chapter 1. Structural Grades of Hardwood.....	8
Structural Grade 1 (simplified rules).....	10
Structural Grade 2.....	11
Structural Grade 3 (simplified rules).....	12
Structural Grade 4 (simplified rules).....	13
Illustrations of Defects.....	14
Sawing Tolerance.....	14
Knots.....	15
Borer holes.....	18
Termite Galleries.....	18
Slope of Grain.....	19
Heart.....	20
Gum veins.....	22
Gum, Latex, Resin Pockets.....	23
End Splits.....	24
Checks.....	25
Rot.....	27
Wane and Wane.....	28
Lyctus Susceptible Sapwood.....	29
Straightness.....	30
Durability, the Great Omission.....	32
Chapter 2. Section 1 of AS2082.....	36
1.1.2 Scope and Application of AS2082.....	36
1.3 Referenced Documents.....	37
AS2878 Timber - Classification into strength groups.....	38
AS1604.1 Specification for preservative treatment.....	38
AS1148 Nomenclature - Australian, New Zealand and imported species.....	38
A/NZS 4491 Timber-Glossary of terms in timber related Standards.....	42
1.4 Definitions.....	42
1.4.3 Exceptionally low density material.....	42

Timber Design File 4 – Grading Hardwood (Understanding AS2082)

1.4.4 Heart.....	43
1.5 Timber Species and Stress Grades	45
1.6 Structural Grades of Hardwood	45
1.7 Sizes and Tolerances	45
Rough Sawn Green Off Saw	46
Sized Green Off Saw	46
Dressed Green Off Saw	46
Dressed Seasoned.....	46
Note on Unit Shrinkage	47
1.7.3 Special Straightness requirements	48
1.8 Moisture Content	48
Chapter 3. Section 3 A17.....	51
Matters Arrising	52
F17 and F11 KD Hardwood Specification.....	52
F17 Seasoned Decking.....	54
Specifying Timber Handrail	54
Chapter 4. Alternate Standards.	56
AS3818.6 Decking grade 1.....	56
AS2796.1 Timber – Hardwood – Sawn and milled products	56
Specifications for Recycled Timber.....	56
Chapter 5. How effective is grading to AS2082?	62
Chapter 6. Case Histories.....	64
Sunshine Plaza Deck.....	64
Bremmer River Boardwalk, Ipswich	70
Appendix 1. A Personal Experience with Grading.....	74
Appendix 2. A Personal Experience with Straightness	75
Source of Images.....	76
Abbreviations.....	76
References.....	77